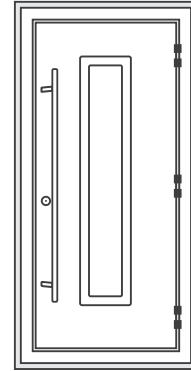


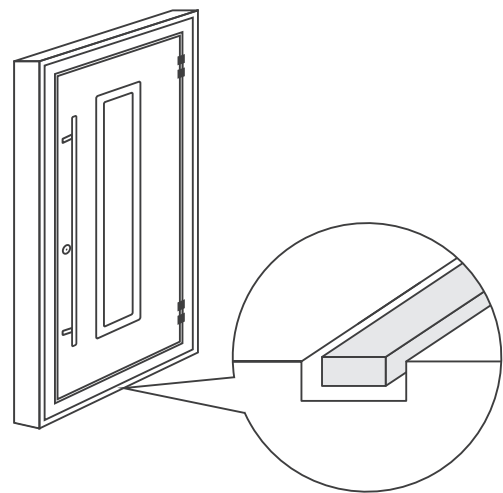
1

Prior to installing the door, please measure the total unit size and confirm the new door will fit in your current opening. Check door to confirm correct size, swing, model, and that door is free from damage. DO NOT remove old door before confirming everything is correct.



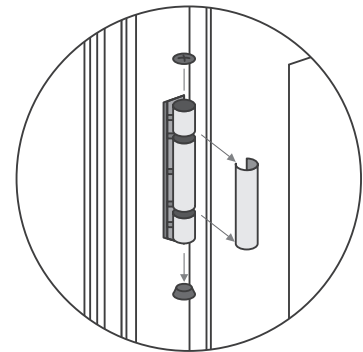
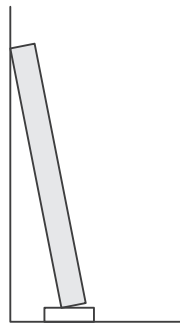
2

Please make sure the bottom of the opening is solid and in level before installing the door.



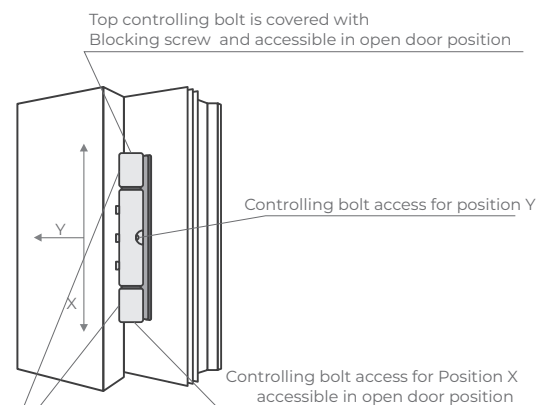
3

Unpack the door carefully and lean it on the packing material to avoid any scratches / damages



4

Remove Decorative Covers from the hinges and unscrew the Blocking screw from top and bottom of the hinge. (Repeat on all hinges) Remove the door from the frame and lean the door slab on the packing materials. It is not necessary to remove the door slab from the frame and possible to install the door without removing it from the frame, removing the door will make the door lighter in weight and easier to handle.

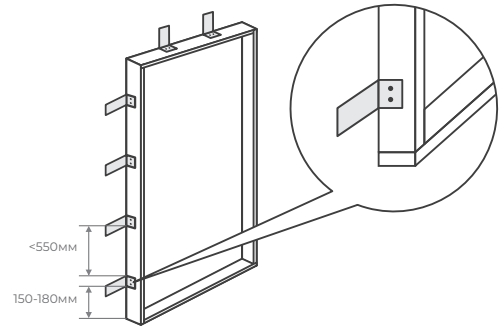


Bottom controlling bolt is covered with blocking screw and accessible in open door position

5

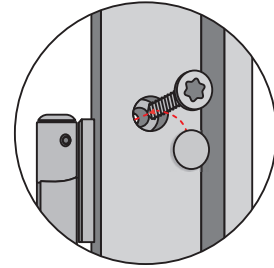
Option 1.

L Bracket Installation - Mount the L bracket flush on the door frame as shown on the picture use at least 4 on each side and 2 On the Top of the frame. Make sure to keep an even distance between each L bracket. L brackets are included in the Package.



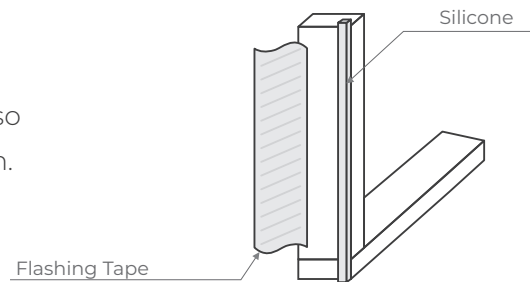
Option 2.

Use Screws / Bolts / Anchors (Not Included in the package) Remove cap covers and mount screws / bolts / anchors into the frame. Install caps once finished.



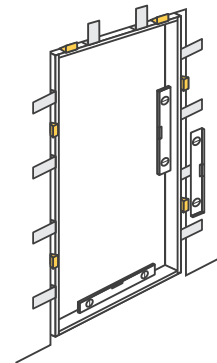
6

We recommend using flashing Tape around the door frame to seal any gaps. Silicone is also an option depending on the specific situation.



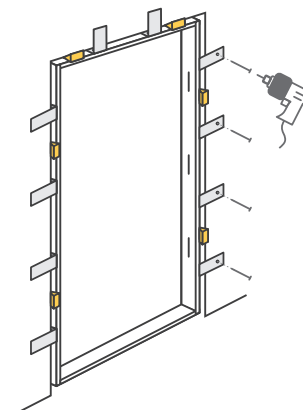
7

Place door frame into the opening, use shims to hold it in place. Make sure the frame is in perfect level from all 3 positions before mounting.



8

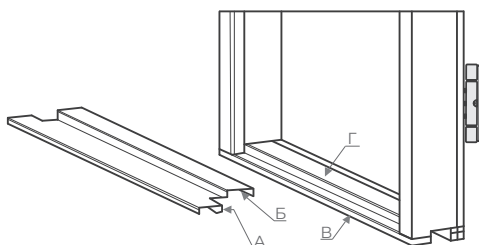
Start the mounting process on the hinge side of the door with option 1 or option 2. Make sure you're still in level on all 3 sides.



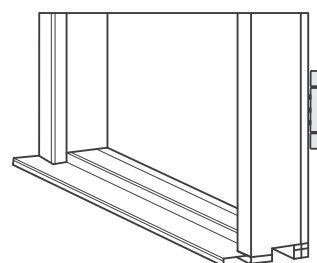
9

OPTIONAL - If a threshold extension was purchased.

1. Remove protective film from threshold.
2. Clean the area on the door and threshold with alcohol to remove all debris and oils.
3. Install threshold like shown on the picture. You can use double tape as an option or silicone.



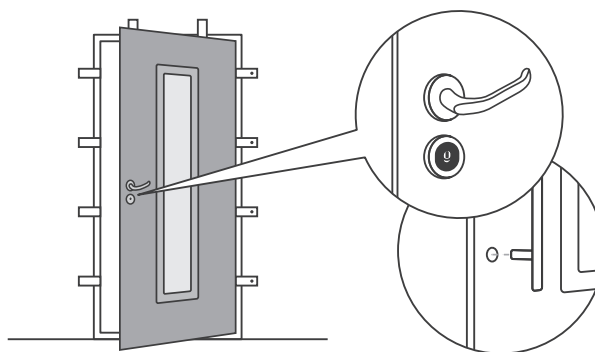
Pic.1



Pic.2

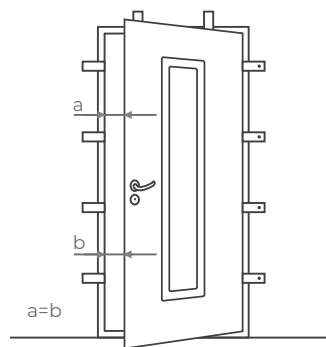
10

Install the door slab onto the frame and secure on all hinges. Check all locks and cylinders to make sure everything works smoothly.



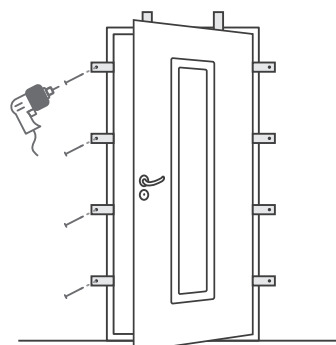
11

Close the door and make sure all locks are functioning correctly



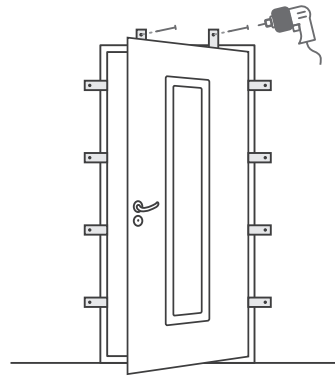
12

Continue mounting on the lock side of the door frame



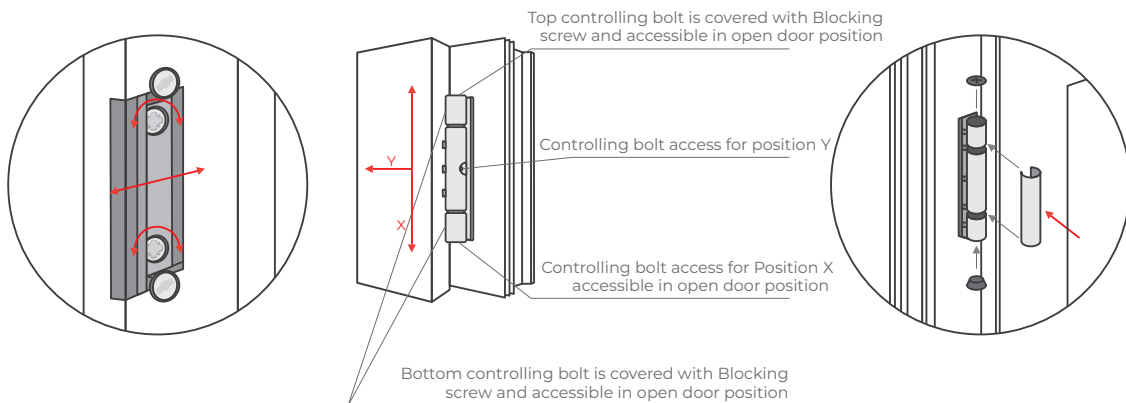
13

Secure top of the door frame.



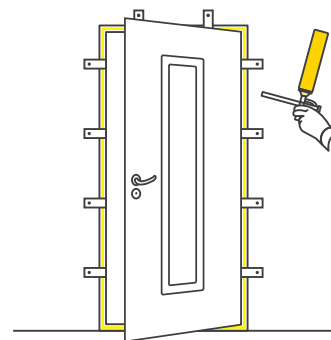
14

Install the door slab onto the frame and secure on all hinges. Check all locks and cylinders to make sure everything works smoothly.



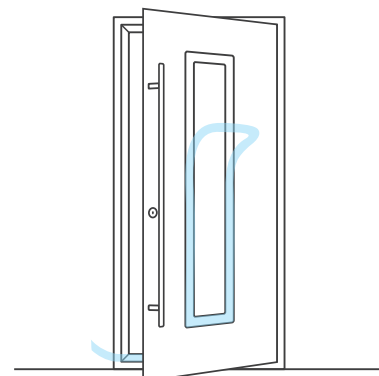
15

Cut out all shims if any, foam the gap with windows/door Foam and let it dry.



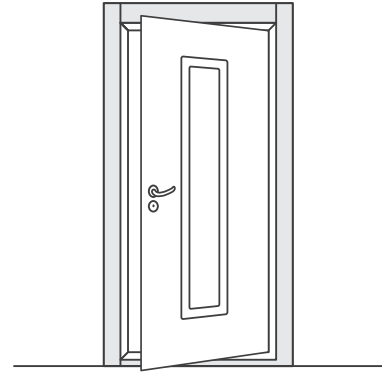
16

Remove all protective film.
Install long Pull Bar.



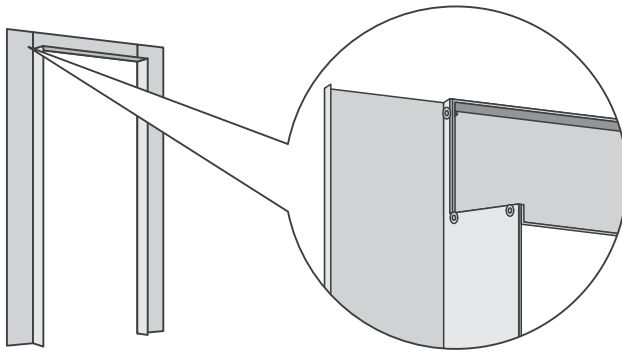
1

Installation of Brick Mold / Outside Moldings must be done after step 4 Above



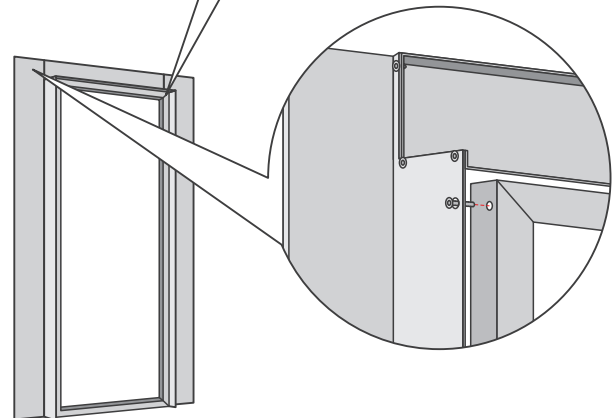
2

Put 3 Moldings together with rivets or screws from the back of the L Moldings.

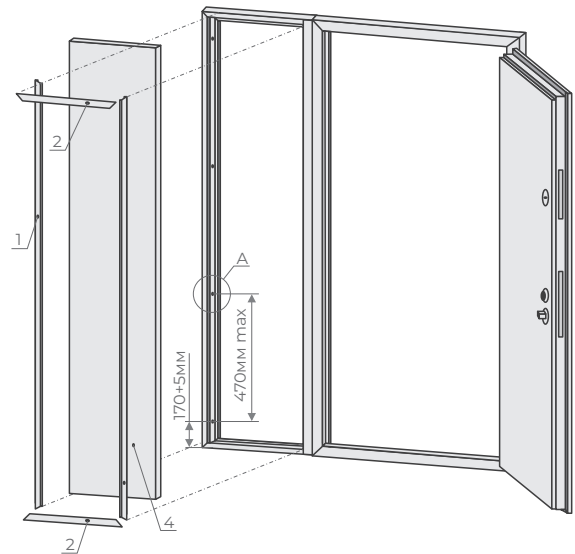


3

Install the L moldings on the frame using screws not longer than ½" as shown on the picture



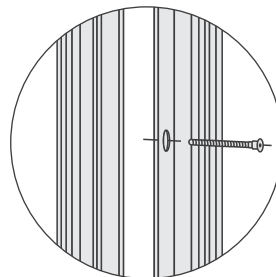
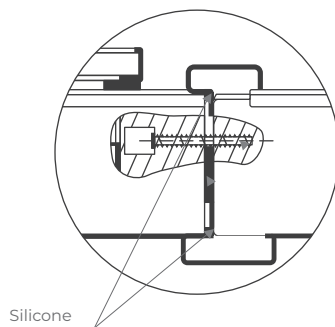
1. Remove door slab from frame.
2. Remove inside glass frame from sidelights / transome.
3. Remove glass from transom/sidelight and safely put to the side.
4. Apply silicone on the frame of the sidelight or transom throughout the entire length.
5. Put the frame of the transom and or sidelight together overlapping the door frame and clamp it together in a straight and Level line.



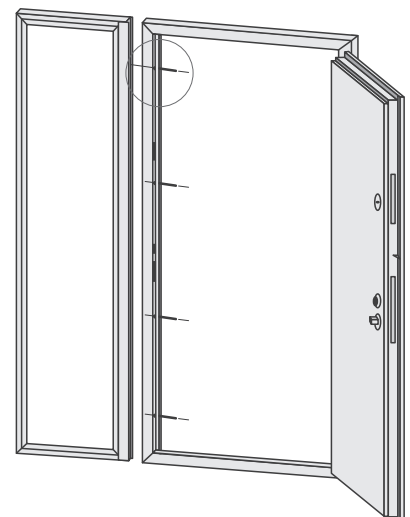
6. Remove plugs and screw the Transom / Sidelight to the door frame.

8. Once screwed together make sure everything is tight and straight

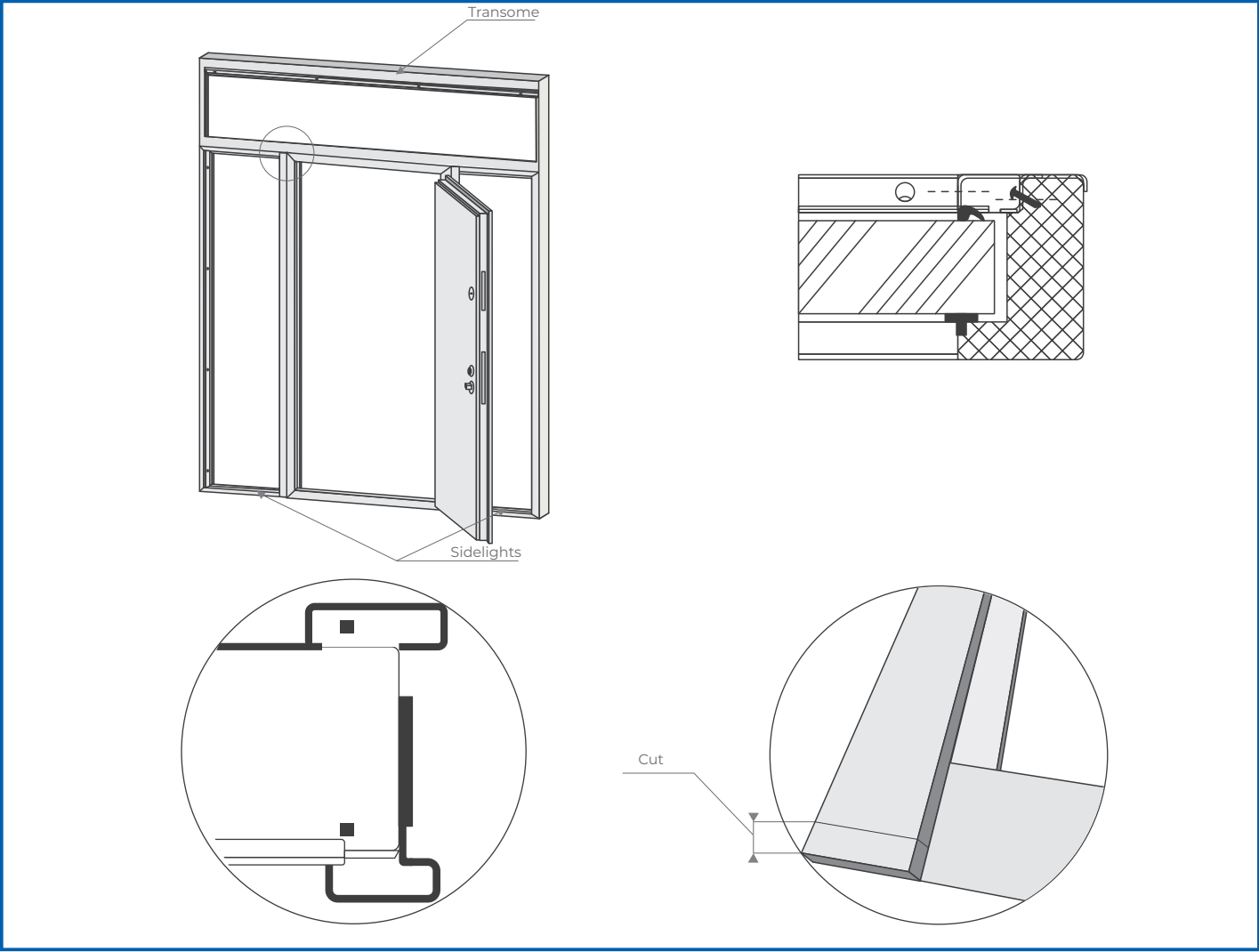
8. Install sidelight / transom frame together with door frame into the opening



9. Install glass back into the Sidelight / Transom
10. Install all moldings back into place
12. Install weather seal back into place
13. Install access plugs
14. Please Continue the installation process after Step 4 Above



**INSTALLATION INSTRUCTIONS INOX SERIES
EXTERIOR DOORS WITH SIDELIGHTS AND / OR TRANSOME**



FINAL STRIKE PLATE ADJUSTMENT & FUNCTION (IF NEEDED)

Final Strike Plate adjustment might be needed after door installation.
Refer to the diagram below.

